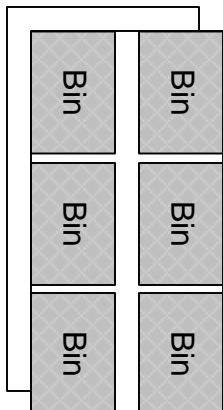
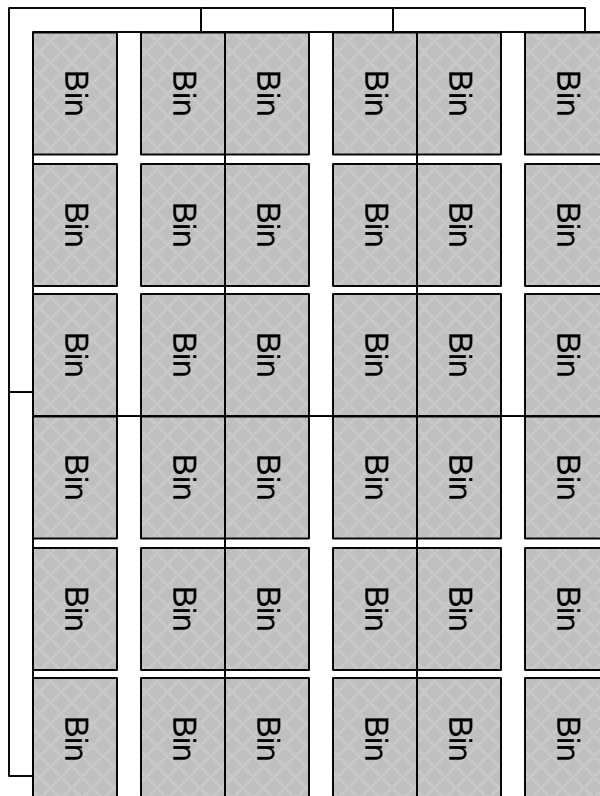
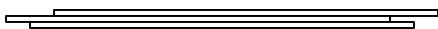


Layers design v2



Module: 3 layers of 1/2" plywood with bins attached



Weight per module: ~150 lbs (not counting bins)

Size of assembled module: 4.5'x8.5'

Hardware:

- 1.5" wood screws (~24)

Sample assembly procedure:

- Construct jig to hold the 3 layers in alignment and screw the layers together
- Attach bin covers
- In water, slide modules together and screw through all 3 layers to connect.